



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3066-1

Job Sheet 173598



Part No: D3066-1

Job Qty: 10 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/5/18

Job Tracking No:

Due Date: 3/7/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:B Now M6061-T6 06-06-23 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	3/6/18	3/6/18	0.00	0.00	Start Up Waterjet		SL 18/03/05
100	Waterjet	10 pcs	3/6/18	3/6/18	0.00	0.36	Waterjet1		SL 18/03/05
120	QC	10 pcs	3/6/18	3/6/18	0.00	0.00	QC8		38
130	HandFinish	10 pcs	3/7/18	3/7/18	0.00	0.15	HandFinish1		SA 18-03-06
140	QC	10 pcs	3/7/18	3/7/18	0.00	0.00	QC7-2		SL 18-3-6
150	Packaging	10 pcs	3/7/18	3/7/18	0.00	0.00	Packaging3		SL 18-3-6
160	QC21-SA	10 Ea	3/7/18	3/7/18	0.00	0.00	QC21		SL 18-3-6
Part Op 100 - 1-Cut as per Dwg D3066									
Descriptions: 150 - *** STOCK IN STEP CELL***									

DAS
21 MAR 07 2018
8-80

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	.9450 sf (.0945 ea)	90-Start up Operation	
S013853				

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	1	321	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S048055



Part: D3066-1

Job No: 173598

Serial No/Batch: S048055

Revision:

Inspector:

Date: 03/05/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.128inches + 0.005 - 0.000	0.133 0.128	0,128	
2	Spacer	0.708inches ± 0.010	0.718 0.698	0,705	
3	Spacer	0.354inches ± 0.010	0.364 0.344	0,353	
4	Spacer	0.354inches ± 0.010	0.364 0.344	0,353	
5	Spacer	2.250inches ± 0.005	2.255 2.245	2,250	
6	Spacer	16.450inches ± 0.010	16.460 16.440	16,450	
7	Spacer	0.080inches ± 0.010	0.090 0.070	0,077	

Plex 3/5/18 1:27 PM dart.leroux.jason